



SERIES 6650

# Low Level Case Palletizer

*Custom designed to your particular specifications*



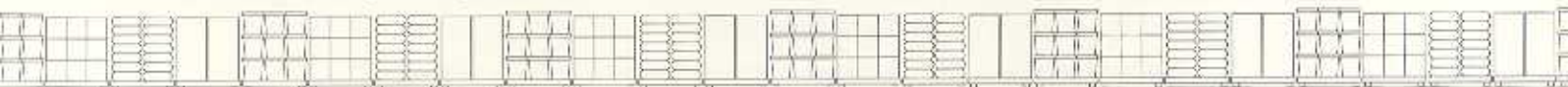
*Handle several different-sized cases in multiple patterns and pallet sizes on the same machine, at speeds up to 4 layers per minute.*

## Key Benefits

- **Flexibility** to handle several different-sized cases through the same machine; place slipsheets top, bottom or between layers or unitize loads without pallets
- **Modular design** to fit your plant layout and maximize floor space
- **Easy operation and maintenance**, with virtually no machine or labor downtime
- **Increased production rates** ... Move up to 4 layers per minute.
- **Reduction of risk and costly injury claims** associated with heavy lifting ... PASCO palletizers have built-in safety and ergonomic features.
- **Durable, long-lasting equipment** ... Features include sturdy steel frame with square tube and I-beam construction, to withstand heavy loading and fork truck abuse even in the most caustic environments.
- **Excellent ROI**, often in two years or less

**See reverse side for specifications.**

**Video available upon request.**



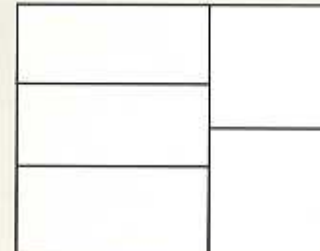
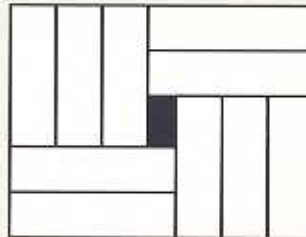
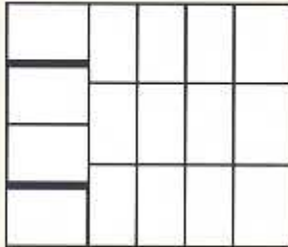
## Specifications

**Elevation:** Standard-infeed: 36" to 40"      Discharge: 18  
(Other elevations available at no extra charge)

- Features:**
- Built to your specifications, using the controls and components of your choice (Allen Bradley, Siemens/TI, G.E., etc.)
  - Multiple case sizes and patterns can be handled automatically through the same machine, to provide maximum flexibility.
  - Rigid conduit with flex ends and rack and pinion wipers, to provide durability
  - "True pallet centering" means the pallet is placed correctly from the start to ensure correct load placement.

**Rate:** Speeds up to 4 layers per minute

- Options:**
- Complete systems integration, using diverters and accumulation conveyor and fully automatic changeover
  - Emergency stop and low-pallet beacons and other status indicator lights
  - Modem access for instant program changes and troubleshooting
  - Built to your electrical specifications (NEMA 12, 4, 4x, 7, etc.)
  - Unitizer, to handle loads without pallets
  - Virtually any pallet pattern, including the following:



### Client Referrals (PARTIAL LISTING)

Monsanto  
Sherwin Williams  
Pennzoil  
BASF  
National Starch  
Hill's Pet Nutrition

Rohm & Haas  
Exxon / Mobil Oil  
Shell / Equilon  
Nestle  
USG

Chevron  
Tropicana  
Dow Chemical  
E. I. DuPont  
Canon

Procter & Gamble  
PPG  
Sinopec-China  
China Gulf  
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PRODUCTIVE AUTOMATED SYSTEMS CORPORATION

2600 South Hanley Road, Suite 450 • St. Louis, MO 63144 • (314) 781-2212 • FAX: (314) 781-9986 • [www.pascosystems.com](http://www.pascosystems.com)

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