



TECHNICAL DATA

6300 / 6301

Master Rolls



Product Description

- ▶ **Vibac™ 6300 Clear and 6301 Tan** Carton Sealing Tape Series are Industrial Grade packaging tapes which primary uses are for carton sealing, splicing, bundling and other general purpose packaging applications. These products have a conformable film backing coupled with a consistent pressure sensitive hot melt adhesive coating. **Vibac™ 6300 Clear / 6301 Tan Master Rolls are suitable for converting on semi-automatic and automatic slitters.**

Performance Features

- ▶ Adheres instantly to corrugated, paper, plastic films and a number of surfaces
- ▶ Excellent edge tear and split resistance
- ▶ High holding power on corrugated cartons
- ▶ Meets CID A-A-1684C
- ▶ Complies with environmental considerations of ASTM D 1974-92
- ▶ ROHS compliant
- ▶ Roll to roll consistency increases productivity and provides improved unit costs

Recommended Storage Conditions

- ▶ Store in original packaging in a clean dry place away from direct sunlight. Temperature of 40-80°F (4-26°C) and relative humidity of 40 to 50% is recommended.



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Physical Properties	Standard	Metric	ASTM test Method
Thickness - Backing (BOPP)	1.16 mils	0.029 mm	D3652
Thickness - Total	1.83 mils	0.046 mm	D3652
Adhesion to Steel	47 oz/in	51 N/100 mm	D3330
Tack, Rolling Ball - Maximum	<0.78 in	<20 mm	D3121
Elongation at Break	165%	165%	D3759
Tensile Strength (longitudinal direction)	26 lbs/in	455 N/100 mm	D3759
Tensile Strength (transverse direction)	42 lbs/in	739 N/100 mm	D3759
Holding Power to Fiberboard	3000+minutes	3000+minutes	D3654
Service Temperature - Minimum	30°F	-2°C	N/A
Service Temperature - Maximum	140°F	60°C	N/A
Application Temperature - Minimum	50°F	10°C	N/A
Application Temperature Maximum	110°F	43°C	N/A
Master Rolls per Pallet	2		
Standard Width	1572 mm		
Standard Lengths	6000m minimum to 6500 maximum		

The above properties and results obtained refer to the average values of laboratory testing carried out on the sample VIBAC® product. VIBAC® does not guarantee testing accuracy and makes no guarantee of product performance, safety, or suitability, either expressed or implied, when used alone or in combination with other products. VIBAC® strongly urges users to undertake independent testing in order to verify the suitability of the product for whatever intended use. VIBAC® assumes no responsibility for any damage or injury sustained as a result of the use of its products.



VIBAC™ 6300 CLEAR / 6301 TAN Master Rolls

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